



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

April 20
D145-762-013
Job Sheet 174489

Part No: D145-762-013

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD VERF:JLM IPP REV:E 16.02.05 IIN REV.E (ecn16-514) DD VERF:JLM IPP REV:F 16.07.19 add qty 2 D5301-1 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Stores/Pkg-1			APR 05 2018
110	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging1-1			JAB
120	QC	1 pcs	4/4/18	4/4/18	0.00	0.00	QC4			JAB
125	DC	1 pcs	4/4/18	4/4/18	0.00	0.00	DC			JAB
130	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-1			JAB
140	QC21-FG	1 Ea	4/4/18	4/4/18	0.00	0.00	QC21			Chm 18/05/18

Part Op 125 - Photocopy bluefile & type labels per PPP D145-762-013 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D145-762-013 Location: F9084

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	5052758
D145-762-043	Replacement Std Skidtube	1 Ea (1 ea)	90-Start up Operation	5072682
D145-762-053	Replacement Wearplates for Standard Skidtubes Fit LH or RH	1 Ea (1 ea)	90-Start up Operation	5058605
D5300-1	GHL Bushing	2 Ea (2 ea)	90-Start up Operation	5047784
D5301-1	GHL Plug	2 Ea (2 ea)	90-Start up Operation	5047782
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5047769

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	2	0
	D145-762-043	1	0	0
	D145-762-053	1	0	0
	D5300-1	2	33	0
	D5301-1	2	35	0
	MS21043-6	2	125	0

2266

Part Specifications

Specifications could not be found.

129855505

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartero.com www.dartaerospace.com				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
				OTHER : _____	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		FAULT CATEGORY /Forced ☐ ot Concentric ☐ nk/Ripple/Wave ☐ at ☐ rist in Tube ☐ atter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
Manufacturing Process ☐ Past Due ☐		Revision: _____ Inspector: _____		Container No: S058582 Part: D145-762-013 Job No: 174489 Serial No/Batch: S058582	



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002261	S058489	AN6C52A	Bolt	S052958	ST333	2
002261	S058488	D5300-1	GHL Bushing	S047784	ST162	2
002261	S058487	D5301-1	GHL Plug	S047972	ST162	2
002261	S058486	MS21043-6	Nut	S041169	ST302	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 2:25 PM dart.quirion.sonia